

System HINTS newsletter

October 2026

Honeywell Technologies

Monthly system HINTS newsletter

The Honeywell Technologies information, news and tips (HINTS) monthly newsletter provides timely information on topics ranging from Honeywell Technologies Users Group symposium, and cybersecurity, to product releases, updates, and more.

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2027 Honeywell Technologies Users Group: a global edition



While 2027 may still seem some distance away, the next Honeywell Technologies Users Group (HUG) conference is on the horizon.

Mark your calendars for June 21-24, 2027, when industry leaders, innovators, and Honeywell Technologies users from across the globe will gather at the JW Marriott San Antonio Hill Country Resort & Spa in San Antonio, Texas, USA.

HUG has always been more than just a conference. It is a unique opportunity for users to learn from one another, exchange ideas, and explore how technology is driving measurable business outcomes across industries.

The most impactful sessions are often those led by customers who share real-world experiences, challenges, lessons learned, and the results they have achieved.

With that in mind, now is the perfect time to start considering your own story.
Have you recently completed a successful modernization project?
Improved operational efficviency?
Enhanced cybersecurity?
Increased asset reliability?
Reduced downtime?
Or perhaps your team has overcome a significant challenge and gained valuable insights that could help others on a similar journey.

Your experience could provide tremendous value to an audience of peers who are looking for practical ideas and proven approaches to deliver business results.

Attendees consistently appreciate presentations that go beyond theory and focus on actual outcomes, including what worked well, what challenges arose, and what lessons were learned along the way.

Presenting at HUG is not only an excellent opportunity to showcase your organization's innovation, highlight your team's achievements, and contribute to the broader Honeywell Technologies user community, it also comes with an added benefit. Accepted presenters receive complimentary conference registration, meaning the HUG conference registration fee is waived once their paper has been reviewed and approved by the HUG Steering Committee.

The 2027 HUG Steering Committee will be led by Chair: Celeste Labruyere, ExxonMobil and Vice Chair: Michelle Kuester, Phillips 66, continuing the tradition of user-led leadership that makes HUG such a valuable forum for knowledge sharing and collaboration.

As planning for 2027 HUG gains momentum, we encourage you to begin identifying projects, initiatives, and success stories that could inspire others.

We look forward to seeing the ideas, innovations,
and success stories that will shape the conversations at 2027 HUG in San Antonio.

Warm regards,
The 2027 HUG organizational team
usersgroup@honeywell.com

Global Honeywell Technologies academy training solutions

Welcome to the October edition of Global Honeywell Technologies academy training solutions. As always, we are excited to share the latest updates, insights, and innovations from Honeywell Technologies that we believe will add value to you.

Our goal is to provide you with the most current and relevant information to help you stay ahead in your field. This month's edition is packed with exciting content tailored to keep you informed and inspired.

Below, you will find the latest updates:



Secure your spot for new and upcoming Honeywell Technologies academy courses

Stay competitive and ahead of industry demands with advanced training from the Global Honeywell Technologies academy. Our programs are designed to help your teams build critical skills faster - driving performance, improving efficiency, and supporting your operational goals. With flexible learning options and expert-led courses, it's easy to keep your training plans on track and deliver immediate impact.

Reserve your spot today to ensure your team doesn't miss out.

Training location: Honeywell Technologies Calgary, AB Canada
Click here to view course details and enroll

1. EXP-05C3 - Experion PKS:
Fundamentals - C300 troubleshooting and maintenance
a. Dates: November 30 – December 4, 2026
b. Duration: 5 Days

2. EXP-2001C3 - Experion PKS:
Fundamentals - C300 controller implementation
a. Dates: December 7 – December 11, 2026
b. Duration: 4.5 Days

Training location: LNG Center, Lake Charles, LA, USA
Click here to view course details and enroll

1. EXP-05C3 - Experion PKS:
Fundamentals - C300 troubleshooting and maintenance
a. November 16 – 20, 2026
b. Duration: 5 Days

Training location: Houston, TX Honeywell Technologies academy
Click here to view course details and enroll

1. EXP-1031 – Experion PKS:
Fundamentals - ELCN implementation
a. This course provides an introduction to the terminology, configuration and functions of the ELCN system consisting of EUCN with EHPM/EHPMx controller
b. Instructor-led training at Houston, TX facility

2. EXP-1032 – Experion PKS:
Advanced - EHPM/EHPMx implementation
a. For personnel who already have a fully implemented ELCN system and responsible for building EHPM points, writing CL programs from an Experion Station-TPS
b. Instructor-led training at Houston, TX facility

3. EXP-1033 – Experion PKS:
Fundamentals - ELCN/EUCN/EHPMx/C300PM maintenance
a. Learn to maintain the EUCN, EHPMx/C300PM and the Universal Embedded Appliance (UEA) hardware components, and recommended troubleshooting practices
b. Instructor-led training at many of our global training facilities

4. EXP-1034 – Experion PKS:
Fundamentals – Nutanix virtualization system administration
a. Learn to maintain the EUCN, EHPMx/C300PM and the Universal Embedded Appliance (UEA) hardware components, and recommended troubleshooting practices
b. Instructor-led training at many of our global training facilities

Virtual training (US CDT Time Zone): Virtual instructor-led training

1. HAPC-0001-VILT - Honeywell Technologies advanced process control: Fundamentals - process controller implementation
a. Course participants will learn the multivariable predictive control design and implementation using process controller software
b. Schedules: click here
c. Virtual instructor-led training (VILT)

Upcoming asynchronous training (AT) on Experion Virtualization with Nutanix

Honeywell Technologies academy is pleased announce the training course EXP-1034-AT - Experion PKS: Fundamentals – Nutanix virtualization system administration. This training is intended for customers adopting Nutanix platform for Experion Virtualization. It presents the concepts and guidelines needed for system operations and administration for Honeywell Premium Platform Nutanix virtual system.

Course overview
This course provides participants with the ability to perform the following Experion PKS Virtualization system tasks:
- Understand Honeywell Technologies topologies in virtual environment with Premium Platform Nutanix and Essential platforms
- Planning of virtual environment using Premium Platform Nutanix
- Overview of Premium Platform Nutanix Setup
- Premium Platform Nutanix deployment
- Create Experion virtual machines and its operations
- Create non-Experion virtual machines (VMs)
- Discuss and demo live migration to move running virtual machine from one cluster to another cluster
- Use templates and clones in via Acropolis Hypervisor and Prism Central
- Overview of Premium Platform Nutanix security hardening tasks
- Understand the concept and utilization of HA and fault tolerance for Premium Platform Nutanix

For AT registration or more information: click here

New OT cybersecurity training courses available

We are pleased to announce the availability of our new cybersecurity training course for our customers:

a. OTCS-3007 – OT Cybersecurity – Honeywell Technologies CPD: User and maintenance, now available in ILT and VILT mode.
This 1-day technical course provides in-depth knowledge and technical understanding of Honeywell Technologies CPD (Cyber Proactive Defence) solution capabilities, through comprehensive coursework and handson labs. Participants will learn to configure, back up, and maintain the solution, identify potential issues via passive monitoring and active polling, covering key concepts and troubleshooting techniques.

Key Topics:
- Introduction to Cyber Proactive Defense (CPD)
- CPD architecture and capabilities
- CPD analytics and detection
- CPD workflows and operations
- Incident response and automation
- CPD deployment and SOC integration

Audience:
It is intended for cybersecurity engineers, Operational Technology (OT) systems administrators, OT maintenance engineers and plant operators, who are responsible for the configuration and maintenance of the cybersecurity system.

Duration:
One (01) Day

b. OTCS-3008 – OT Cybersecurity – Honeywell GRC: User and maintenance, now available in ILT and VILT mode.
This 0.5-day technical course provides an in-depth, technical understanding of Honeywell's GRC (Governance, Risk and Compliance) security solution.
Participants will learn to utilize GRC to monitor compliance of imported assets to selected cybersecurity standards.

Key topics:
- Introduction to Governance, Risk and Compliance (GRC) solution
- GRC Overview and Positioning in OT Cybersecurity
- Honeywell GRC Asset Configuration
- Understanding CIS benchmarks
- GRC compliance scoring and standards
- Honeywell GRC UI and capabilities deep dive
- Compliance report generation
- Honeywell GRC deployment workflow

Audience:
System engineers, maintenance engineers, cybersecurity engineers, operational technology (OT) systems administrators, who are tasked with configuration and maintenance of the cybersecurity system.

Duration:
Half (0.5) Day

Thank you for being a part of our community, and we look forward to your feedback and engagement.
To explore our currently scheduled global courses, click here to visit our website. For any additional information or any specific inquiries, do not hesitate to reach out to your account manager directly or write to the regional contacts below.

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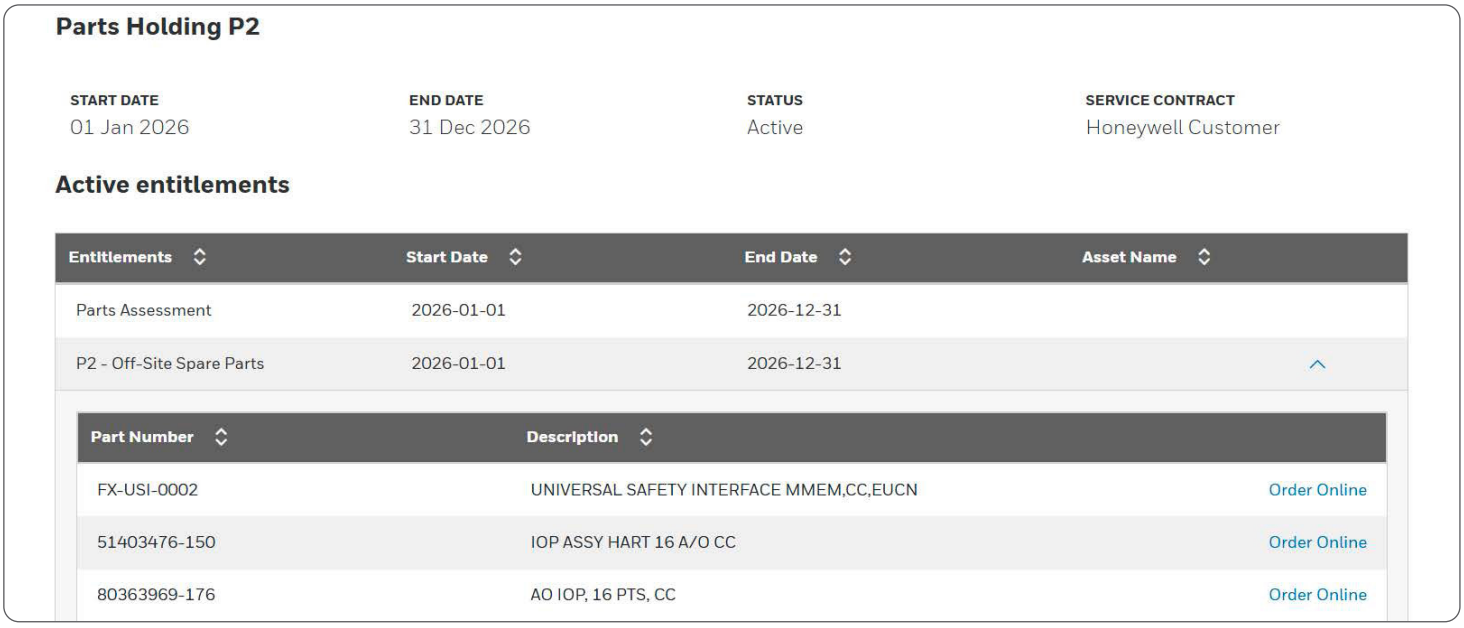
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We are committed to addressing any inquiries you may have and ensuring a smooth integration of our innovative solution into your business operations.

Warm regards,
Honeywell Technologies academy

Find your contract parts faster



Parts Holding P2

START DATE	END DATE	STATUS	SERVICE CONTRACT
01 Jan 2026	31 Dec 2026	Active	Honeywell Customer

Active entitlements

Entitlements	Start Date	End Date	Asset Name
Parts Assessment	2026-01-01	2026-12-31	
P2 - Off-Site Spare Parts	2026-01-01	2026-12-31	

Part Number	Description	
FX-USI-0002	UNIVERSAL SAFETY INTERFACE MMEM,CC,EUCN	Order Online
51403476-150	IOP ASSY HART 16 A/O CC	Order Online
80363969-176	AO IOP, 16 PTS, CC	Order Online

Dear Valued Customer,

We're excited to announce the launch of a new service contract parts visibility feature on the active entitlements page. Customers with an active service contract can now view their contract-specific P1 and P2 parts in one convenient location, including part numbers, descriptions, and direct access to available purchasing options through the order online link.

This new experience is designed to help you find the parts covered under your contract faster and with greater confidence. If your parts list is not yet available online, a message will appear after you expand the parts list section with guidance to contact your account manager for assistance.

Get started

To access your contract-specific P1/P2 parts list, please register or sign in here:

- **Register:** https://process.honeywell.com/us/en/my-hps/register
- **Sign in:** https://process.honeywell.com/

Once you're signed in, navigate to your active service contract within service contracts and expand the details on your P1 or P2 entitlement.

Thank you for your continued partnership. We're pleased to offer a more convenient way to view the parts covered under your service contract.

Sincerely,
Process Automation eCommerce Team

Contact us: PAeCommerce@Honeywell.com



New version release: Honeywell Technologies alarm management - APO 3.1.0

Honeywell Technologies is pleased to announce the release of APO 3.1.0 that strengthens alarm management governance, secure cross-network visibility, migration continuity, and system integration. The release introduces controlled enterprise-to-site workflows while preserving site ownership of operational execution.

What's new

Modernize. Govern. Optimize.
APO 3.1.0 delivers enterprise alarm visibility, controlled change management, and simplified modernization in one platform. Customers gain better operational awareness, faster alarm improvement workflows, and a secure foundation for continuous performance optimization

1. Governed improvements enable site APO validation of enterprise APO tag changes before implementation. Enterprise users can initiate and monitor enforcement requests while execution remains within site APO.

2. Secure cross domain visibility cross domain APO provides centralized, read-only visibility across enterprise APO systems. Data diode support enables one-way, file-based synchronization across restricted boundaries.

3. Data diode support enables organizations to extend alarm management across highly secure IT/OT environments, providing enterprise-wide visibility and governance even when direct communication between the Process Control Network and Business Network is restricted.

4. Flexible enforcement schedules allow organizations to schedule enforcements at intervals ranging from 1 to 24 hours or 1 to 90 days, enabling organizations to align enforcement activities with operational, maintenance, and compliance requirements.

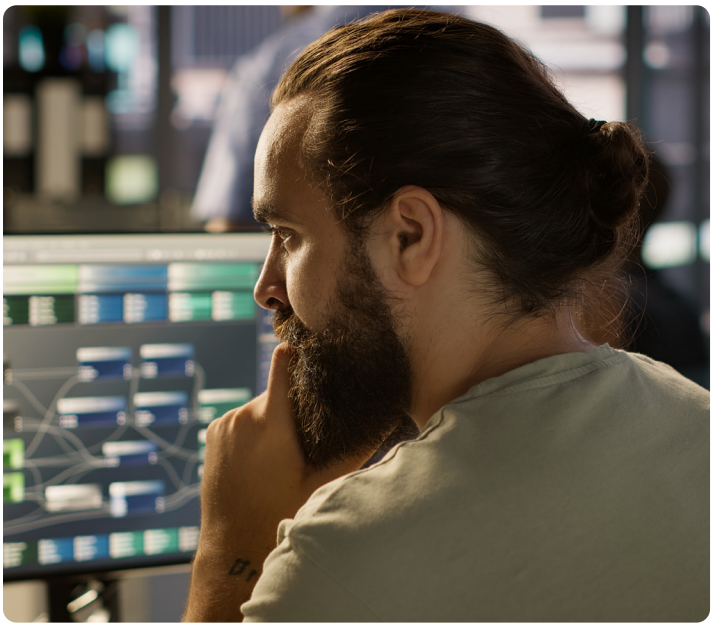
5. Rest APIs for alarm data integration with third party dashboard enables organizations to unlock greater visibility, accelerate data-driven decision making, and extend alarm insights across their operational ecosystem through secure REST API.

6. Asset Model Migration Utility enables seamless import of asset model from Experion to APO considerably reducing engineering efforts, accelerating deployment, and improving consistency with control systems.

7. Feature parity advances functional alignment with ACM, providing customers with a smoother path to modernization while leveraging a scalable, enterprise-ready alarm management platform.

Connect with your account manager / sales leader / AMS manager for more information on Honeywell Technologies alarm management - APO R3.1.0.

Experion IO Common Process Cabinet: standardize, simplify, accelerate



Standardize more. Engineer less. Execute faster.
Honeywell Technologies Common Process Cabinet (CPC) simplifies remote I/O deployment with a preengineered, pre-certified platform that helps reduce engineering effort, lower project risk, and accelerate execution. Available in standardized 32, 64, and 96 Universal I/O configurations, CPC enables faster specification, procurement, and deployment through fixed part numbers, fixed pricing, and predefined certification options.

Simplify today, define I/O later
With CPC, customers can quickly determine power and communications requirements, select the appropriate cabinet size, and place their order without finalizing every I/O detail upfront. The cabinet can be manufactured and shipped while I/O quantities and Universal Marshalling System (UMS) adapter requirements are still being finalized. UMS adapters can be ordered later, when the customer is ready, helping keep projects on schedule and aligned with LEAP execution practices.

Faster delivery. Predictable execution.
Built on Honeywell Technologies latest Common IOTA architecture, CPC reduces cabinet complexity, streamlines installation and maintenance, and provides a consistent platform across projects and sites. The result is faster project delivery, improved lifecycle performance, and a simpler path to remote I/O standardization without sacrificing flexibility.

For organizations looking to standardize remote I/O deployment while maintaining flexibility, CPC delivers the ideal balance of simplicity, scalability, and performance.



Preventive maintenance for reliable power in safety and control systems

Summary:
Act on power alarms immediately, plan lifecycle replacements, and perform power-supply changes whenever the applicable guidance recommends it.

Question / problem:
At what time to replace the power supplies installed in Honeywell Technologies - Process Automation controller and safety systems?

Answer / solution:
Reliable system power depends on more than the power supply itself.
It requires functioning alarms, controlled environmental conditions, suitable redundancy, maintained fans and filters, healthy backup batteries, and planned replacement before age-related deterioration becomes a failure.

Why proactive power maintenance matters
Power failures can affect system availability and, depending on the configuration and process, may contribute to shutdown, loss of view, loss of control, or loss of process. Preventive maintenance reduces exposure to unplanned failures by coordinating inspection and component replacement with planned outages.

- Confirm that diagnostic indicators and alarm contacts are properly implemented, operational, monitored, and acted upon.
- Inspect the cabinet environment for heat, dust, humidity, condensation, corrosion, metallic debris, blocked airflow, and loose or damaged cabling.
  - GTAC Audit document for Series C Cabinet
  - GTAC Legacy System Audit Document
  - Safety Manager hardware IO-chassis inspection document
  - Safety Manager SC and Universal Safety IO cabinet Inspection document
- Preventing foreign particle contamination is a key to achieving the planned 10-year lifecycle.
- Even clean environments are susceptible to whiskers which have the potential to short out active circuits.
- Doing regular corrosion tests on the cabinets is recommended.
- Maintain appropriate spare parts and plan replacements before components exceed the service guidance for the applicable system.
- Use the system-specific service manual. The requirements and replacement parts for safety system PSUs are not interchangeable with those for TDC/TPS controller power systems.

Recommended maintenance workflow

1. Identify the system family before planning work: Safety Manager/Safety Manager SC or TDC/TPS process controller power system.
2. Review active alarms and verify that indicators, contacts, and monitoring are functioning.
3. Inspect cabinet environment, fan operation, filters, seals, corrosion, contamination, and cabling.
4. Record component model, part number, installation age, load, temperature, and battery-test history where applicable.
5. Plan replacement using the system-specific lifecycle guidance and compatible parts listed in the applicable manual.
6. Coordinate intrusive work with a planned outage whenever the service guidance recommends off-process replacement or testing.
7. After maintenance, confirm redundancy, alarms, voltage status, fan operation, battery status, cabinet closure, and documentation updates.

Do not combine parts lists or replacement rules across different products. Safety Systems PSU models, Series C and TDC/TPS controller power-system components have distinct compatibility, lifecycle, alarm, and service requirements.

Replacement planning and redundancy

Power supplies should be replaced before failure even when maintenance and environmental conditions are good. In redundant systems, a phased approach may be used: replace one unit in each pair during one maintenance cycle and the other during the next. Reliability varies with load and temperature. Fan operation is therefore important, while dust and humidity may become the limiting factors when temperature and load are controlled.

- **Many redundant systems normally share the load between two supplies.**
- **Maintain spare capacity and verify that cooling and airflow are effective.**
- **On-process replacement should be limited to a failed supply and performed immediately to restore redundancy.**

Process controllers: Series - C Power Systems

This section applies to the Series - C Power Systems. The controller power system includes power supplies, 24 V battery backup, and i-MH Battery pack. These components have different replacement benchmarks and must be maintained as a coordinated system.

Description	Life expectancy
Power supply	~10 years
24V Battery backup	~3 to 5 years
Ni-MH Battery pack	~2 years

Model	Part#	Part#
CC-PWRN01	51199937-100	Power Subsystem (20A), non-redundant (one power supply), 120/240VAC
CC-PWRR01	51199939-100	Power System (20A), redundant (2 power supplies), 120/240VAC
CC-PWRB01	51199940-100	Power System (20A), redundant (2 power supplies), 120/240VAC, with 24V Backup Battery Assembly
CC-PWN401	51198661-100	Power Subsystem (40A), non-redundant (one power supply), 120/240VAC
CC-PWR401	51198662-100	Power System (40A), redundant (3 power supplies), 120/240VAC,
CU-PWMR20	51154856-100	Approved COTS Power (20A), redundant (2 power supplies and 1 redundancy module), 120/240 VAC - Meanwell
CU-PWMN20	51154856-200	Approved COTS Power (20A), non-redundant (one power supply), 120/240 VAC - Meanwell
CU-PWPR20	51154864-100	Approved COTS Power (20A), redundant (2 power supplies and 1 redundancy module), 120/240 VAC - Phoenix Contact
CU-PWPN20	51154864-200	Approved COTS Power (20A), non-redundant (one power supply), 120/240 VAC - Phoenix Contact

The procedure of replacing Series C Standard Power Supply Module can be found in knowledge article Replacing Series C Standard Power Supply Module

Maintaining batteries - 24 volt battery backup:
Main Backup Battery - this subsystem backs up the main DC 20A output for 30 minutes when the primary AC power is lost. Rechargeable batteries lose their full charging capabilities over time and need to be tested and replaced when they fall below 60 percent of original capacity. The battery backup is designed to operate in standby (float) service for approximately five years based on:

- Battery temperature maintained at 20C (68F).
- Float charge voltage maintained between 2.25 and 2.30 volts per cell.
- Output voltage variation shall be measured yearly at the output terminals and shall be no more than +/- 0.1% when operated at full load under reference conditions for the 0.5-hour battery discharge.

No battery should remain in service longer than five years. If no maintenance is conducted, it should be replaced every three years. Battery service life is directly affected by the number of discharges, the depth of discharge, ambient temperature, and the charging voltage. The expected service life is reduced by 20% for each 10C that the ambient temperature is above 20C.

Maintaining batteries - memory battery backup:
The RAM Battery Backup subsystem provides unregulated 3.6 volts to the Series-C system from three nickel metal hydride cells. The minimum battery capacity must be 1100 mA hours (which can easily be supplied by three "C" cells).
The main function of the power system, as related to RAM Battery Backup, is to charge the cells as needed and monitor their health. If the batteries do not have sufficient charge to provide the specified output current, or there is a failure of the monitoring circuit, or the charger has failed, an alarm is to be generated. The alarm output is via a normally closed relay contact. The contact opens on alarm. The trial run RAM battery charger will include a low voltage cutoff for the battery pack set at 3.4 volt.

Battery testing and replacement parts:
The batteries in the standard power system are periodically tested by the charging circuit. If the voltage falls below the allowed limit, a battery failure alarm will be generated, and the batteries should be replaced.

Description	Replacement part #
20 A Power supply	51198685-100
24V Backup Battery (3 batteries and interconnecting cables)	51199946-100
Ni-MH Battery pack	51199942-100 / 51199942-300

Memory backup monitoring:

Monitor memory backup state with parameter "BATTERYNOTOK".

A diagnostic alarm is issued from the function block whenever BATTERYNOTOK status is not OK and the "Disable Memory Retention and Alerts" (DISABLEBATTERYALARM) parameter is OFF.

Process controllers: TDC/TPS xPM, EHPM, EHPMX, C300PM, remote I/O and PMIO

This section applies to the TDC/TPS Process Manager power system used with PM, APM, HPM, EHPM, EHPMX, C300PM, Remote I/O, and PMIO. The controller power system includes power supplies, 48 V battery backup, and CMOS memory backup batteries. These components have different replacement benchmarks and must be maintained as a coordinated system.

Lifecycle benchmarks and replacement parts

Component	Service benchmark	Replacement part #
Power supply	10 years	51198651-100
48 V battery backup	3 to 5 years	51303948-100
AA Ni-Cad CMOS battery	2 years	51190422-100
C Ni-Cad CMOS battery	2 years	51192060-100

Honeywell Technologies identifies upgrade kit MC-ZPSUG2, which packages the listed components and includes the current power-supply version.

Power-supply configuration and change-out

A redundant configuration is recommended, with each power supply fed by its own dedicated power source. When a supply has failed, replacement work must minimize disturbance and particle contamination around the working supply. Particles can be drawn through the airflow and contribute to failure of the remaining supply.

Replace supplies nearing or beyond 10 years at the earliest opportunity, preferably during planned downtime.

- Do not replace a working supply on-process, except as stated for the black-colored version in the source guidance.
- Follow the Honeywell xPM Service Manual replacement procedure.

Priority replacement of older xPM power supplies

Version/color	Part number	Guidance
Silver version 1	51109684-100/300	Urgent replacement; sold 1993-1997 and beyond the recommended service life.
Silver version 2	51198947-100	Urgent replacement; sold 1997-2012 and beyond the recommended service life.
Silver version 3	51198651-100	Current generation identified in the service note.
Black	51109456-200	Urgent replacement with 51198651-100; subject of customer priority notification PN 1986 regarding possible over-voltage.

Maintain power and grounding, wire alarm contacts correctly, keep doors closed and internal covers installed, and prevent conductive debris from raised floors, standoffs, conduit, drilling, fastening, or filing activities.

48 V battery backup

The battery backup is designed to maintain a fully loaded xPM for at least 20 minutes. It shuts down at 38 V and generates an alarm to prevent the power supply from going out of regulation. Replace batteries when capacity falls below 60% of original capacity.

- Approximate standby service life is five years when temperature is maintained at 20 degrees C, float voltage is 2.25 to 2.30 V per cell, and a planned full discharge occurs every three months.
- No battery should remain in service longer than five years. Without maintenance, replace every three years.
- Expected life is reduced by 20% for each 10 degrees C above 20 degrees C.
- Load test annually and more frequently as batteries age. Perform testing off-process when possible because backup is unavailable during the test and recharge can take up to 16 hours.
- Do not leave batteries discharged. The service note identifies approximately 3% monthly selfdischarge at 20 degrees C, doubling for each 10 degrees C increase.

CMOS memory backup batteries

The CMOS batteries preserve the database after the 48 V battery backup is depleted or when no battery backup module is installed. Older PM/APM chassis use three qualified AA Ni-Cad batteries.

The HPM back panel uses three qualified C-size Ni-Cad batteries, providing 50 hours of CMOS memory backup.

- Replace all three batteries together every two years, regardless of alarms.
- Use Honeywell Technologies qualified batteries to avoid overheating and potential failure.

Diagnostics and alarm response

A fully functional power supply module shows all five indicators illuminated: DC Out, Battery, Fan/Temp, AC In, and Charging. Related conditions, plus CMOS/Memory status, are available as digital inputs for each supply.

Indicator / alarm	Meaning when abnormal	Immediate check
DC Out off	AC input is lost or the module has failed.	Check AC In and system redundancy.
Battery off	Battery switch is off or the 48 V backup has failed	Check battery system and connections.
Fan/Temp off	Fan failure or unsafe PSU temperature.	Inspect fan, airflow, and temperature.
AC In off	AC power is lost or the module switch is off.	Check DC Out and Battery status.
Charging off	Backup-battery charging circuit has failed.	Check batteries, connections, and charging circuits.

Primary and secondary alarm contacts open for abnormal DC output, loss of AC input, electronics overtemperature or fan failure, 48 V backup-battery failure, or charger failure

Safety systems power supplies

This section applies to Safety Manager System power supplies in the FC-PSU family. After defined lifetime of service under normal operating conditions, the power supplies have a higher probability of failure, should be inspected annually, and should have replacement planned.

- The used power supplies in Safety Systems are listed in the Hardware reference, section "Power supplies"
- The useful lifetime of the power supplies are listed in in the table available in Hardware reference, section "Reliability data"
- Technical data for Phoenix contact power solution, Refer to https://www.phoenixcontact.com/us/products/2904602 and https://www.phoenixcontact.com/us/products/2907753 for technical data on QUINT4-PS/1AC/24DC/20 and (2904602) and QUINT4-S-ORING/12-24DC/1X40/+ (2907753) respectively. Refer to https://www.phoenixcontact.com/us/products/2904617 for technical data on QUINT4-PS/1AC/24DC/20/+ (2904617).

Important: To setup the power supplies before installing, follow the instructions explained in knowledge article Phoenix QUINT4 Setup for Safety Systems

- Power supply replacement procedures can be found in Installation and Upgrade Guide section Installation and Upgrade Guide, sub section Replace power supplies

For supplies older than the models listed below, the latest PSU is recommended, but additional components may be required for compatibility.

Output	Existing model	Version 2.1 replacement
24 VDC	PSU-UNI2450 V1.0	FC-PSU-UNI2450U
24 VDC	PSU-UNI2450 V2.0	FC-PSU-UNI2450U
24 VDC	PSU-UNI2450U V1.0	FC-PSU-UNI2450U
48 VDC	PSU-UNI4825U V1.0	FC-PSU-UNI4825U
60 VDC	PSU-UNI6020U V1.0	FC-PSU-UNI6020U
110 VDC	PSU-UNI11011UV1.0	FC-PSU-UNI11011U
120 VDC	PSU-UNI12010U V1.0	FC-PSU-UNI12010U

Version 2.1 incorporates design and manufacturing changes intended to improve robustness against dust buildup across the high-voltage circuit. It has been in production since August 2012.

Safety-system alarms and voltage checks

Confirm that the PSU diagnostics are working and monitored. The indicators identify conditions requiring attention before failure:

- Internal high-air temperature above 90 degrees C.
- Fan speed too slow.
- Output voltage expected voltage:

Model	Output voltage
FC-PSU-UNI12010U	Output voltage setting: 120 Vdc
FC-PSU-UNI11011U	Output voltage setting: 111 Vdc
FC-PSU-UNI6020U	Output voltage setting: 60 Vdc
FC-PSU-UNI4825U	Output voltage setting: 48 Vdc
FC-PSU-UNI2450U / FA-PSU-UNI2450U	25 Vdc or 28 Vdc (selection switch) Output voltage setting: 25 Vdc
FC-PSUNI2424	25 Vdc or 28 Vdc (selection switch) Output voltage setting: 25 Vdc
Phoenix contact power solution	Follow the instructions Phoenix QUINT4 Setup for Safety Systems

The PSUs include over-voltage protection. If output voltage is consistently outside the specified range, contact Honeywell Technologies for information about PSU recalibration.

End of sale announcement – premium platform Gen3 and essentials platforms based on Dell 16G

As part of the ongoing transition to newer hardware generations, Honeywell Technologies has received notification of upcoming End of Sale (EOS) milestones for Dell 16G-based VMware platform offerings. These changes impact both the Premium Platform Gen3 based on Dell VxRail and the Dell R660-based Essentials Platforms based on Dell PowerEdge servers, with the Premium Platform Gen3 offering transitioning to End of Sale status effective December 18, 2026. The Dell R660 offering is scheduled to reach End of Sale status effective May 07, 2027.

Please note that sales transition dates are subject to change based on market conditions.
The following model numbers are included in this notice:

Model number	Description	Expected end of sale date
MZ-PCVX04	VIRT PREM GEN3 16G PERF A	December 18, 2026
MZ-PCVX05	VIRT PREM GEN3 16G PERF B	December 18, 2026
MZ-PCVX06	VIRT PREM GEN3 16G 2-NODE	December 18, 2026
MZ-PCVX07	VIRT PREM GEN3 16G EXP 15G	December 18, 2026
MZ-PCVM27	VIRT ESSENTIALS DELL R660 ULTRA	May 07, 2027

Additional information:
Deployed platforms will be supported in accordance with applicable support agreements and lifecycle policies.

1. The Dell R660xs-based Essentials Platforms (MZ-PCVM24, MZ-PCVM25, and MZ-PCVM26) are not currently impacted by this End of Sale notice. These platforms are expected to remain available until the planned refresh in Q4 2027.
2. Support for Dell 17G hardware requires Honeywell Technologies qualification of VMware Cloud Foundation (VCF) 9. Honeywell Technologies intends to release support for VCF 9 in June 2027.
3. To support hardware refresh requirements for existing VMware-based deployments, qualification and hardware testing of Dell 17G-based Premium Platform Gen3 and Essentials Platform configurations are planned for completion in Q4 2027.
4. Customers planning deployments on Dell 16G-based platforms should engage their Honeywell Technologies representative to discuss available purchasing options before the applicable End of Sale dates. New system orders remain subject to Honeywell Technologies issued VMware license availability.
5. As announced by Dell, 17G VxRail will be the final generation in the VxRail product family.
6. Future Honeywell Premium Platform deployments will be exclusively based on the Premium Platform for Nutanix solution.
   For additional guidance regarding virtualization platform planning and lifecycle management, please contact your Honeywell Technologies account representative or Honeywell Technologies Technical Support.

Honeywell Technologies technical notifications
Honeywell Technologies Main technical notifications are available under
https://process.honeywell.com/us/en/support/technical-publication

Please note that you have to sign in to access those documents. Be sure to check back regularly as new content is continually added in the form of Priority, Be Aware, Security notifications and updates.

Document Title	Product	Rel/Rev	Date Created/Released
RAL2026-03A UOC UIO Module Not Detected	Modsys	900U01-0100 (CE900 IO modules)	02/09/2026
PN2026-07 OPC UA Server and Client Certificate issue	QCS	Experion MX	02/09/2026
BW2026-07 PCDI connection fail after switchover	Experion PKS	C300 v5, UOC, C300 V2/V3	04/09/2026
BW2026-08-OPCUA-RDI-RDC-Watchdog	Uniformance	Uniformance, PHD	11/09/2026
BW2026-06A-Unexpected-ELCN-AM-Node-Failover-or-Backup-Node-reboot	Experion PKS	ELCN AM	16/09/2026
BW2026-07A PCDI connection fail after switchover	Experion PKS	C300 v5, UOC, C300 V2/V3	24/09/2026
BW2026-09 PMIO HLAI HLAIH BADPV	Experion PKS	HPM/EHPM/EHPMX/C300PM with PMIO HLAI and HLAIH	24/09/2026
PN2026-08 PAIH02 going to unresponsive state during stable run	Experion PKS	CC-PAIH02, CC-PAIX02	01/10/2026

Supported standard software products	Patch/update	Support status	Initial functional release	Software product category
Advanced Formula Manager	R206	Supported		Standalone Software
Control Performance Monitor R60x	R603.2	Supported	2021-08	Standalone Software
Control Performance Monitor R60x	R603.2.3	Supported	2022-10	Standalone Software
Control Performance Monitor R60x	R610.1	Supported	2022-06	Standalone Software
Control Performance Monitor R60x	R610.2	Supported	2023-06	Standalone Software
Control Performance Monitor R60x	R611.1	Supported	2024-05	Standalone Software
Control Performance Monitor R60x	R612.1	Current	2025-05	Standalone Software
ControlEdge 2020 R15x	R151.1	Supported	2018-11	Standalone Software
ControlEdge 2020 R16x	R161.1	Supported	2020-04	Standalone Software
ControlEdge 2020 R16x	R160.2	Supported	2019-12	Standalone Software
ControlEdge 2020 R17x	R170.1	Supported	2021-04	Standalone Software
ControlEdge 2020 R17x	R171.1	Supported	2021-09	Standalone Software
ControlEdge 2020 R17x	R172.1	Supported	2022-03	Standalone Software
ControlEdge 2020 R17x	R174.1	Supported	2022-12	Standalone Software
ControlEdge 2020 R17x	R174.3	Supported	2023-06	Standalone Software
ControlEdge 2020 R18x	R180	Supported	2023-12	Standalone Software
ControlEdge 2020 R18x	R180.2	Supported	2024-07	Standalone Software
ControlEdge 2020 R18x	R181	Current	2024-11	Standalone Software
ControlEdge HC900 R60x	R600.1	Supported	2014-04	Standalone Software
ControlEdge HC900 R62x	R620.1	Supported	2016-09	Standalone Software
ControlEdge HC900 R63x	R630	Supported	2017-04	Standalone Software
ControlEdge HC900 R65x	R650	Supported	2018-06	Standalone Software
ControlEdge HC900 R66x	R660.2	Supported	2018-12	Standalone Software
ControlEdge HC900 R70x	R700.1	Supported	2020-07	Standalone Software
ControlEdge HC900 R71x	R710.1	Supported	2021-04	Standalone Software
ControlEdge HC900 R72x	R720.1	Supported	2021-06	Standalone Software
ControlEdge HC900 R73x	R730.1	Current	2022-02	Standalone Software
ControlEdge PLC R17x	R172.1	Supported	2022-03	Standalone Software
ControlEdge PLC R17x	R174.1	Supported	2022-12	Standalone Software
ControlEdge PLC R17x	R174.2	Supported	2023-05	Standalone Software
ControlEdge PLC R18x	R180.1	Current	2023-12	Standalone Software
Cyber App Control R400	R400.1	Supported	2022-05	Standalone Software
Cyber App Control R401	R401.1	Supported	2023-07	Standalone Software
Cyber App Control R410	R410.1	Supported	2024-08	Standalone Software
Cyber App Control R410.2	R410.2	Current	2025-05	Standalone Software
Cyber App Control R500.1	R500.1	Current	2026-02	Standalone Software
Cyber Insights R4.2.2		Supported	2023-07	Standalone Software
Cyber Insights R5.0.1		Supported	2026-07	Standalone Software
DVM R710	DVM R710	Supported	2021-09	System Software
DVM R800	DVM R800	Supported	2023-09	System Software
DVM 2025	DVM 2025	Current	2025-06	System Software
DynAMo Alerts & Notifications (A&N)	UA R321.2	Supported	2013-10	Standalone Software
DynAMo Documentation & Enforcement (D&E)	ACM R321.12	Supported	2016-05	Standalone Software
DynAMo Operations Logbook (DOL) R3.0.0	R3.0.0	Current	2025-11	Standalone Software

DynAMo Operations Logbook (DOL) R246.x	R246.3	Current	2023-01	Standalone Software
DynAMo Operations Logbook (DOL) R24.x	R240.1	Supported	2020-04	Standalone Software
DynAMo Operations Monitoring (DOM) R246.x	R246.3	Current	2023-01	Standalone Software
DynAMo Operations Monitoring (DOM) R24.x	R240.1	Supported	2020-04	Standalone Software
Unified Data Collector R150.2	R150.2	Supported	2024-10	SaaS Offering
Unified Data Collector R170.1	R170.1	Supported	2025-07	SaaS Offering
Unified Data Collector R170.2	R170.2	Current	2026-02	SaaS Offering
Experion Backup and Restore R52x		Current	2021-12	Software Package
Experion HS R520	R520.1	Supported	2022-04	System Software
Experion HS R530	R530.1	Current	2025-01	System Software
Experion LX R520	R520.1	Supported	2022-03	System Software
Experion LX R530	R530.1	Current	2025-01	System Software
Experion MX CDMV Controls R720	R720.1	Supported	2023-08	Software Package
Experion MX CDMV Controls R720	R720.3	Current	2023-08	Software Package
Experion MX MDMV Controls R720	R720.1	Supported	2023-08	Software Package
Experion MX MDMV Controls R720	R720.3	Current	2023-08	Software Package
Experion MX Scanner Software	R304.1	Current	2025-05	Standalone Software
Experion MX Scanner Software	R303.x	Supported	2023-08	Standalone Software
Experion MX Scanner Software	R302.x	Supported	2022-05	Standalone Software
Experion MX Scanner Software	R301.x	Supported	2021-02	Standalone Software
Experion MX R720	R720.2	Supported	2023-06	System Software
Experion MX R720	R720.3	Current	2023-06	System Software
Experion PKS R52x	R520.2	Supported	2021-08	System Software
Experion PKS R53x	R530	Current	2024-03	System Software
Fail Safe Controller R80x	R801.5	Current	2014-10	System Software
Field Device Manager R52x	R520.1	Supported	2022-11	Standalone Software
Field Device Manager R52x	R520.2	Supported	2023-01	Standalone Software
Field Device Manager R52x	R520.1 U1	Supported	2022-11	Standalone Software
Field Device Manager R52x	R520.2 U1	Supported	2023-01	Standalone Software
Field Device Manager R52x	R521.1	Supported	2023-08	Standalone Software
Field Device Manager R52x	R521.1 U1	Supported	2024-08	Standalone Software
Field Device Manager R53x	R530.1	Supported	2024-05	Standalone Software
Field Device Manager R53x	R530.1 U1	Supported	2024-06	Standalone Software
Field Device Manager R53x	R530.1 U2	Supported	2024-12	Standalone Software
Field Device Manager R53x	R530.1 U3	Supported	2025-05	Standalone Software
Field Device Manager R53x	R530.1 U4	Supported	2026-01	Standalone Software
Field Device Manager R54x	R540.1	Supported	2025-01	Standalone Software
Field Device Manager R54x	R540.2	Supported	2025-08	Standalone Software
Field Device Manager R54x	R540.2 U1	Supported	2026-02	Standalone Software
Field Device Manager R54x	R540.3	Current	2026-08	Standalone Software
Forge Blending and Movement R520.y	R520.2	Supported	2021-08	Software Package
Forge Cybersecurity Suite-Enterprise Core and Premium	R204.1	Current	2021-06	Standalone Software

Forge Cybersecurity Suite-Enterprise Core and Premium	R203.1	Supported	2021-02	Standalone Software
Forge Cybersecurity Suite-Site	R204.1	Current	2021-06	Standalone Software
Forge Cybersecurity Suite-Site	R203.1	Supported	2021-02	Standalone Software
HFAM	Alarm Performance Optimizer R2.0.0	R2.x.y	Supported	2024-08	Standalone Software
HFAM	Alarm Performance Optimizer R3.0.0	R3.0.x	Supported	2025-08	Standalone Software
HFAM	Alarm Performance Optimizer R3.1.0	R3.1.x	Current	2026-09	Standalone Software
HFAM	Reporting R2.2.x (Formerly DynAMo Metrics and Reporting)	R2.2.x	Supported	2022-07	Standalone Software
HFAM	Reporting R2.3.x (Formerly DynAMo Metrics and Reporting)	R2.3.x	Current	2025-03	Standalone Software
Honeywell Blending and Movement R530.y	R530.4	Current	2024-01	Software Package
Honeywell Connected Workforce Competency	R1.0.x	Supported	2023-05	SaaS Offering
Honeywell Connected Workforce Competency	R2.0.x	Current	2026-05	SaaS Offering
Honeywell Forge Inspection Rounds	R8.4	Current	2021-11	Standalone Software
Honeywell Forge Inspection Rounds	R7.6	Supported	2020-07	Standalone Software
Honeywell Forge Workforce Competency	R521.1	Supported	2022-10	Standalone Software
Honeywell Trace R160	160.1	Supported	2023-09	Standalone Software
Honeywell Trace R160	160.2	Supported	2024-03	Standalone Software
Honeywell Trace R160	160.3	Supported	2024-09	Standalone Software
Honeywell Trace R170	170.1	Current	2026-02	Standalone Software
Honeywell Trace R170	170.2	Current	2026-05	Standalone Software
Honeywell Workforce Competency	R530.1	Supported	2024-07	Standalone Software
Honeywell Workforce Competency	R531.1	Current	2026-07	Standalone Software
MetalsMaster	R140.1	Supported	2024-02	System Software
MetalsMaster	R200.1	Current	2026-01	
Operations Safety Advisor R100.x	R100.0	Current	2020-08	SaaS Offering
PlantCruise R520	R520.1	Supported	2022-03	System Software
PlantCruise R530	R530.1	Current	2025-01	System Software
PMD R92x	R920.1	Supported	2021-09	System Software
PMD R92x	R920.2	Supported	2023-07	System Software
PMD R92x	R920.3	Current	2024-07	System Software
PMD R93x	R930.1	Current	2025-04	System Software
PMD R93x	R930.2	Current	2026-05	System Software
Predict-Amine	R4.0	Supported	2017-09	Standalone Software
Predict-Crude	R2.0	Supported	2015-09	Standalone Software
Predict-O&G	R7.1	Supported	2018-09	Standalone Software
Predict-Pipe	R5.0	Supported	2018-12	Standalone Software
Predict-RT	R140	Supported	2019-06	Standalone Software
Predict-SA	R2.0	Supported	2014-12	Standalone Software
Predict-SW (Sour Water)	R4.0	Supported	2018-12	Standalone Software
Procedure Analyst R41x	R410.0	Supported	2013-01	Standalone Software
Procedure Analyst R43x	R430.1	Supported	2015-06	Standalone Software
Procedure Analyst R50x	R500.2	Supported	2017-03	Standalone Software
Procedure Analyst R51x	R511.1 Patch 1	Current	2020-09	Stadalone Software on Experion PKS Media
Process Safety Analyzer R210	2.1.x	Supported	2022-09	Standalone Software
Process Safety Analyzer R2.2.0	2.2.x	Current	2025-03	Standalone Software
Process Safety Workbench v5.0.2.x	v5.0.2.1	Current	2023-02	SaaS Offering / Standalone SW
Profit Suit R51x	R512.1	Supported	2022-07	Standalone Software

Profit Suit R51x	R513.1	Supported	2023-07	Standalone Software
QCS SE	R120.1	Supported	2024-02	System Software
QCS SE	R200.1	Supported	2024-12	System Software
QCS SE	R210.1	Current	2026-01	System Software
Safety Historian R20x	R202.1	Current	2014-03	System Software
Safety Management Systems R215	R215.1	Current	2025-12	System Software
Safety Management Systems R214	R214.1	Supported	2024-01	System Software
Safety Manager R15x	R154.6	Supported	2012-04	System Software
Safety Manager R16x	R165.2	Current	2014-10	System Software
Secure Media Exchange (SMX)	R100	Supported	2017-08	Standalone Software
Secure Media Exchange (SMX) + GARD	R101	Supported	2018-03	Standalone Software
Secure Media Exchange (SMX) + GARD	R102.3	Supported	2019-01	Standalone Software
Secure Media Exchange (SMX) +GARD	R104	Supported	2019-05	Standalone Software
Secure Media Exchange (SMX) + GARD	R201	Supported	2020-09	Standalone Software
Secure Media Exchange (SMX) +GARD	R202	Supported	2022-02	Standalone Software
Secure Media Exchange (SMX) +GARD	R202.13	Supported	2024-01	Standalone Software
Secure Media Exchange (SMX) + GARD	R203.1	Current	2025-01	Standalone Software
Socrates	R10.0	Supported	2019-03	Standalone Software
Symphonite Integration and Analytics R200x	R200.2	Supported	2017-07	Standalone Software
Symphonite Integration and Analytics R201x	R201.2	Current	2020-01	Standalone Software
Production Accounting &Production Accounting & Reconciliation R3.1.x	R3.1.0	Current	2025-10	Standalone Software
Production Accounting & Reconciliation R212.x	R212.3	Supported	2022-08	Standalone Software
Production Accounting & Reconciliation R211.x	R211.2	Supported	2020-12	Standalone Software
System Inventory Tool R30x	R300.1	Current	2019-09	Standalone Software
Profit Suit R51x	R514.1	Supported	2024-07	Standalone Software
Profit Suit R52x	R520.1	Supported	2025-12	Standalone Software
Profit Suit R52x	R521.1	Current	2026-07	Standalone Software
Taiji PID 320x	R321.1	Current	2023-06	Standalone Software
Taiji PID 320x	R320.1	Supported	2021-04	Standalone Software
TCMI R10x	R100.8	Current	2017-11	System Software
TPN R688.x	R688.7	Supported	2019-01	System Software
TPN R690.x	R690.4	Current	2024-04	System Software
Uniformance Asset Sentinel R53x	R531.4	Supported	2021-04	Standalone Software
Uniformance Asset Sentinel R53x	R532	Supported	2021-09	Standalone Software
Uniformance Asset Sentinel R53x	R532.4	Supported	2022-07	Standalone Software
Uniformance Asset Sentinel R53x	R532.5	Supported	2022-12	Standalone Software
Uniformance Asset Sentinel R54x	R540.1	Supported	2023-08	Standalone Software
Uniformance Asset Sentinel R54x	R540.2	Supported	2024-02	Standalone Software
Uniformance Asset Sentinel R54x	R540.3	Supported	2024-07	Standalone Software
Uniformance Executive R32x	R320.1	Supported	2018-09	Standalone Software
Uniformance Executive R33x	R330	Current		Standalone Software
Uniformance Insight R2.4.x	R2.4.0	Supported	2022-07	Standalone Software
Uniformance Insight R2.5.x	R2.5.0	Current	2024-09	Standalone Software

Uniformance KPI R13x	R130.1	Supported	2018-03	Standalone Software
Uniformance KPI R14x	R140.1	Current	2023-03	Standalone Software
Uniformance PHD R43x	R430.1	Current	2023-08	Standalone Software
UniSim Design	R510	Current	2024-11	Standalone Software
UniSim Design	R500	Supported	2023-11	Standalone Software
UniSim Design	R492	Supported	2022-11	Standalone Software
UniSim Design	R491	Supported	2022-05	Standalone Software
UniSim Design	R490	Supported	2021-11	Standalone Software
UniSim Design	R481	Supported	2021-06	Standalone Software
UniSim Design	R480.1	Supported	2020-10	Standalone Software
UniSim Design	R471.1	Supported	2020-01	Standalone Software
UniSim Design	R470.1	Supported	2019-10	Standalone Software
UniSim Design	R461.1	Supported	2019-06	Standalone Software
UniSim Design	R460.1	Supported	2018-05	Standalone Software
Terminal Manager R671	R671.1	Supported	2019-01	Standalone Software
Terminal Manager R680	R680.1	Supported	2019-10	Standalone Software
Terminal Manager R681	R681.1	Supported	2020-02	Standalone Software
Terminal Manager R690	R690.1	Supported	2020-10	Standalone Software
Terminal Manager R700	R700.1	Supported	2021-08	Standalone Software
Terminal Manager R701	R701.1	Supported	2022-05	Standalone Software
Terminal Manager R702	R702.1	Supported	2023-02	Standalone Software
Terminal Manager R703	R703.1	Supported	2023-09	Standalone Software
Terminal Manager R704	R704.1	Supported	2024-01	Standalone Software
Terminal Manager R705	R705.1	Supported	2024-07	Standalone Software
Terminal Manager R706	R706.1	Supported	2024-09	Standalone Software
Terminal Manager R710	R710.1	Current	2025-04	Standalone Software
Immersive Field Similator (IFS)	R150	Current	2026-04	Standalone Software
Immersive Field Similator (IFS)	R140	Supported	2026-10	Standalone Software
Immersive Field Similator (IFS)	R131.1 (Release for IFS client machine only)	Supported	2025-04	Standalone Software
Immersive Field Similator (IFS)	R130.2	Supported	2025-08	Standalone Software
Immersive Field Similator (IFS)	R123.1 Update 2	Supported	2024-06	Standalone Software
Immersive Field Similator (IFS)	R121.1	Supported	2023-11	Standalone Software
Production Accounting and Reconciliation (PAR)	R3.1.1	Supported	2026-05	Standalone Software
Production Accounting and Reconciliation (PAR)	R3.1.0	Supported	2025-09	Standalone Software
Production Accounting and Reconciliation (PAR)	R2.1.3	Supported	2025-03	Standalone Software

Note: Software releases not listed in the table are in "Phased Out" lifecycle status. The Honeywell Technologies Product Support Guide for Control, Safety and Monitoring Systems is available for download following link below (Requires Login)
https://process.honeywell.com/us/en/support/technicalpublication?search=product%2520support%2520guide%2520for%2520control%2520safety%2520and%2520monitoring%2520systems

Definitions:

"Software Package" means any Honeywell Technologies software product developed for the specific functional release of system software.

"Standalone Software" means any Honeywell Technologies software product developed for independent operation from a system software functional release.

"System Software" means machine-readable data and executable programs used to define the functionality of the Honeywell Technologies control system and standard hardware products, but does not include firmware, operating system, application software or other software products.

"SaaS Offering" means any Honeywell Technologies software product which applications are hosted through the cloud and made available to end users over the internet.

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